



ALL SEASONS VINYL WINDOWS



SINGLE HUNG, SLIDER, CASEMENT, AWNING & PICTURE WINDOW

CUSTOM SHAPES, SIZES
& Glass Patterns



Exceeds ENERGY STAR
Requirements

GREEN PRODUCT

3 Standard Colors or your custom choice

BEAUTIFUL Beveled Profile

enhances overall exterior appearance.

DOUBLE STRENGTH Low Glass is standard

offers the ultimate in comfort, energy savings and is far more resistant to breakage. Glass options include tinted, obscure, tempered & argon gas.

TOP-OF-THE-LINE Tru-Seal Sealant

eliminates fogged glass

Optional Simulated DIVIDED LITES

for the versatility of most architectural styles & are identical to wood windows, without the maintenance problems of multiple panes of glass

Centerbar is interlocked & attached to the frame jamb with dual screws

- Eliminates jamb bowing
- Reduces air infiltration over 200%
- Eliminates interlock & sash operation problems
- Insures trouble-free operation for many years

BEAUTIFUL Beveled Sash

looks great and increases structural strength to eliminate vinyl warpage & water infiltration

TAKE-OUT SASH

makes cleaning a breeze & features:

- Greater strength than a tilt sash
- Less air infiltration
- No tilt-keys or latches to break
- FAR GREATER SECURITY than a tilt sash

DUAL WEATHERSTRIPPING

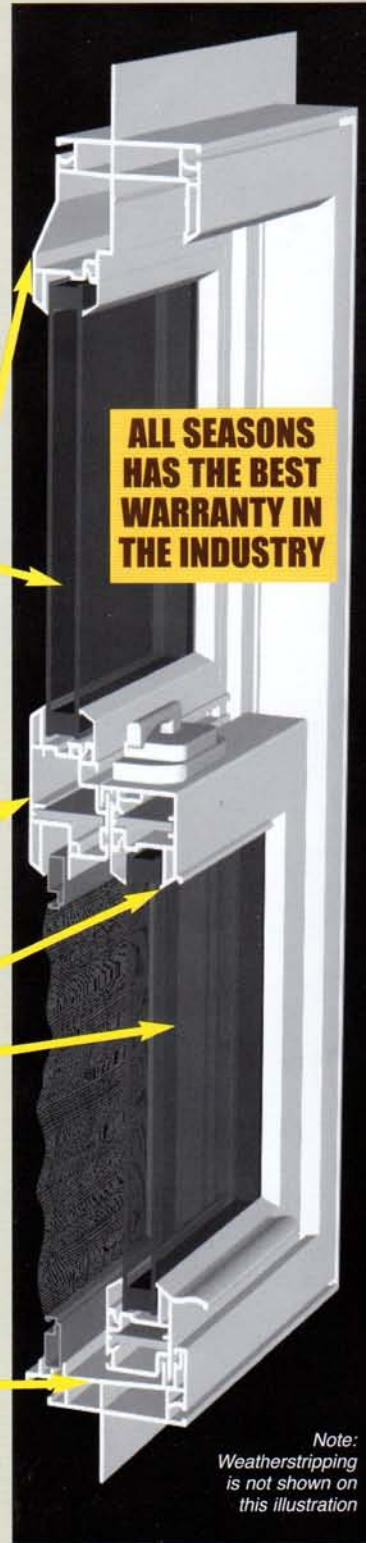
at center bar & at the sash sill assures a weathertight seal

Block & Tackle Balances

are commercial grade & maintenance free

Sloped Sill

ensures efficient drainage. Most other sills are a pocket sill that require a weep hole to release water. This often results in water infiltration into the walls of the home.



ALL SEASONS HAS THE BEST WARRANTY IN THE INDUSTRY



ALL SEASONS USES ONLY HIGH QUALITY AMERICAN MADE COMPONENTS

UP TO 50% THICKER VINYL than other vinyl windows. VERY IMPORTANT! Thinner Extrusions Deteriorate

SunShield Vinyl Chemistry Makes All Seasons' Windows Better!

SunShield gives excellent color retention, infra-red (heat) reflectance & impact resistant - essential to the lasting beauty and durability. In addition, SunShield is low-maintenance, resistant to rot, insect and microbial damage. Plus it is 100% recyclable and never requires painting and is easy to clean with common cleaners.

RESISTANCE TO DISCOLORATION ALL SEASONS SunSHIELD 1,210% BETTER!

SECOND BEST PRODUCT PERFORMANCE DURABILITY ALL SEASONS SunSHIELD 325% BETTER!

.02 INDUSTRY STANDARD AIR LEAKAGE .300

TYPICAL DOUBLE HUNG WINDOW AIR LEAKAGE

ALL SEASONS' AIR LEAKAGE 15 TIMES LESS!

Beware of windows made of regrind vinyl. They discolor, chalk, crack and deteriorate. All Seasons is one of very few manufacturers that does not use regrind vinyl.

Note: Weatherstripping is not shown on this illustration