

PREMIUM ALUMINUM WINDOWS

100 SERIES ALUMINUM WINDOW

The 100 series window offers a quality built product featuring 1/4" air space between glass with option of 9/16" muntins, standard weatherstripping, and a 26 lb. spiral balance. Available in White, Sandstone, & Bronze with our **exclusive 10 year limited warranty.**

200 SERIES ALUMINUM WINDOW

The 200 series window was engineered for long term energy efficiency and smooth operation. It features 5/16" air space between glass with 3/4" or 1 1/4" muntins flat or 1" contour. Other features include double weather-stripping for an airtight seal, heavy duty 50 lb. block & tackle balances for easy window operation, extra wide commercially rated frame, continuous sash guides, plus removable sash for easy cleaning. Available in White, Sandstone, and Bronze with our **exclusive limited lifetime warranty.**

400 SERIES ALUMINUM WINDOW

Identical to the 200 Series with the added value of a thermal break sash and outer main frame. A thermally broken window will stop the heat and cold transfer by up to 50%. Available in White, Sandstone, & Bronze with our **exclusive limited lifetime warranty.**

Featured in every 8400, 200 & 400 Series All Seasons Window

REMOVABLE TAKE-OUT SASH

Why tilt when you can EASILY REMOVE!

We chose to design our product to meet some of the strictest air infiltration testing without any long term maintenance issues. With our Take-Out Sash System, you will also eliminate the issue of broken tilt-keys and latches as well as possible damage to the window or drywall that occurs when the sash is tilted. Also, you have far greater security.

Thick Aluminum Frame and Sash Assemblies

Precision cut for a low air infiltration and assures long-lasting durability

Dual Locks

With the interlock extruded in the upper sash frame to help deter forced entry.

Tru-Seal Duraseal Spacer Technology

reduces condensation and improves thermal efficiency

Interlocking Sash

With full weatherstrip at interlock, sash stile, and a bulb seal at the frame sill assuring a weathertight seal

Take-Out Sash 200 & 400 Series

For easy cleaning, it is far superior to a tilt sash:

- Provides MUCH GREATER SECURITY
- Greater Structural Strength
- Less Air Infiltration
- No Tilt-Keys or latches to break as can happen on a tilt window

Sloped Step Sill

Unique to All Seasons - this added profile increases efficient water run-off, structural strength and reduces air infiltration. Most other sills are a pocket sill that require a weep hole to release water, allowing water infiltration into the walls of the home.

Grids

1" contour and 3/4" or 1-1/4" flat grids between the glass are available in all 200 & 400 Series windows both standard and custom sizes.

Glazing

Glazing options include Low-E High Performance Glass, tinted or obscure glass, tempered glass and argon gas.

Screens

Half screens with fiberglass mesh and color coordinated aluminum frames are standard.

Mullions

200 & 400 Series windows can be mullied in the factory or on-site using the appropriate fasteners.

Powder Coat High Performance Finish

Featuring 3 color options: White, Bronze & Sandstone.

All Seasons uses only a high performance powder coat finish, not wet paint. This commercial grade finish is used by car makers at high impact areas because of the fade & scratch resistance. Your windows will look freshly painted for many years, increasing your curb appeal. This finish is up to 3 times thicker than the average wet paint finish of other window makers.

All Seasons has no history of seal failures

(moisture between glass giving a cloudy appearance) unlike most windows

Heavy Duty extrusions keep windows airtight and do not deteriorate like most windows

ALL SEASONS' Thermal Break

SPECIAL FEATURE OF 400 SERIES ALUMINUM WINDOW

Poured-in polyurethane thermal break reduces summer heat & winter chill from transferring through the metal frame to the inside of your home. Condensation on the frame is lessened by the presence of the thermal break as well.



All Seasons' commercial grade paint looks new for years!



ALL SEASONS

Window Features

100-300 Series Aluminum Windows

100 Series

The 100 series window offers a quality built product featuring 1/4" air space between glass with option of 9/16" muntins, standard weatherstripping, and a 26 lb. spiral balance. Available in White, Sandstone, and Bronze with our **exclusive 10 year limited warranty**.

300 Series

Identical to the 100 Series with the added value of a thermal break* outer main frame. A thermally broken window will stop the heat and cold transfer by up to 50%. Available in White, Sandstone, and Bronze with our **exclusive 10 year limited warranty**.

ALL SEASONS' Thermal Break

Special feature of 300 & 400 Series

Poured-in polyurethane thermal break reduces summer heat & winter chill from transferring through the metal frame to the inside of your home. Condensation on the frame is lessened by the presence of the thermal break as well.



200-400 Series Aluminum Windows

200 Series

The 200 series window was engineered for long term energy efficiency and smooth operation. It features 5/16" air space between glass with 3/4" or 1 1/4" muntins in sculptured or flat. Other features include double weatherstripping for an airtight seal, heavy duty 50 lb. block & tackle balances for easy window operation, extra wide commercially rated frame, continuous sash guides, plus removable sash for easy cleaning. Available in White, Sandstone, and Bronze with our **exclusive limited lifetime warranty**.

400 Series

Identical to the 200 Series with the added value of a thermal break* outer main frame. A thermally broken window will stop the heat and cold transfer by up to 50%. Available in White, Sandstone, and Bronze with our **exclusive limited lifetime warranty**.

*featured in every
All Seasons
Window*

TRUE SEAL SWIGGLE SEAL GLASS SPACER SYSTEM

True Seal is a revolutionary seal system which works two ways to prevent condensation and the transference of heat and cold between panes of glass:

1 - The advanced seal uses a specially formulated desiccant to actually absorb stray moisture and prevent damaging condensation.

2 - A corrugated aluminum spacer is completely surrounded by the seal, eliminating the conductive metal to glass contact that causes traditional windows to lose much of their insulating properties.

3 - All sealant, no fillers.

You'll enjoy a clearer view and less energy loss with All Seasons windows using True Seal.

*featured in every
200, 400 & 8400 Series
All Seasons Window*

REMOVABLE TAKE-OUT SASH

Why tilt when you can EASILY REMOVE!

We chose to design our product to meet some of the strictest air infiltration testing without any long term maintenance issues. With our Take-Out Sash System, you will also eliminate the issue of broken tilt-key and latches as well as possible damage to the window or drywall that occurs when the sash is tilted.

